



**D5392-1 DOUBLER**

**NOTES:**

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.040" THK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027  
OR ASTM B209  
REF DART SPEC M6061T6S.040
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: N/A lbs

**RELEASED**  
2016-02-19  
ECN 16-525

APPROVED  
CN

A	NEW ISSUE	VS	16.01.22
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO. <b>D5392</b>	
MFG. APPR.	DD	REV. A SHEET 1 OF 1	
APPROVED	HS	TITLE <b>DOUBLER</b>	
DE APPR.	DS	SCALE NTS	
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